



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SK145-0115-20
Job Sheet 169786



Part No: SK145-0115-20

Job Qty: 5 ea

Part Name: Clamp Bar



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/21/17

Job Tracking No:

Due Date: 1/31/18

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		1/23/18	0.00	0.00	Start Up Machining-3		<i>18C</i>
110	Bandsaw	5 pcs		1/23/18	0.00	0.25	Bandsaw1		<i>18C</i>
120	Large Fab	5 pcs		1/23/18	0.00	2.50	Large Fab 8		<i>18C</i>
122	QC	5 pcs		1/23/18	0.00	0.00	QC5		<i>E2</i>
125	CNC Vertical Machining	5 pcs		1/24/18	0.00	1.25	HAAS 1		<i>J.S.</i>
130	QC	5 pcs		1/24/18	0.00	0.00	QC2 Machining-4		<i>J.S.</i>
180	QC	5 pcs		1/24/18	0.00	0.00	QC8 Machining-4		<i>D. 18-01-11</i>
190	Outsource	5 pcs		1/31/18			GRO002-VC <i>Outsource</i>		<i>AT 18/02/09</i>
200	Packaging	5 pcs		1/31/18	0.00	0.00	Packaging2		<i>AT 18/02/09</i>
210	QC	5 pcs		1/31/18	0.00	0.00	QC6		<i>38</i>
220	Packaging	5 pcs		1/31/18	0.00	0.00	Packaging3-1		<i>DAB-88</i>
230	QC21-SA	5 Ea		1/31/18	0.00	0.00	QC21		<i>21</i> <i>9-88</i>

Part Op 110 - CUT

Descriptions: 120 - 1- MANUFACTURE AS PER DWG

125 - ***MACHINE TO LENGTH, MACHINE CHAMFER AND DRILL HOLES*** 1-Machine as per folio FB

FOLIO REV: *AA* DWG REV: *N/A* 2-Deburr

190 - ISSUE P/O: *38806* PASSIVATE AS PER DWG ACCORDANCE WITH ASTM A967 OF C IS REQUIRED

JAN 17 2018

DAS
9-89

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304R.500	8	77	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S030164

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Clamp Bar

PART NO: SK145-0115-20

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 01/08/18

Job No: 169786



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PURCHASE ORDER **PO038806**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO038806

PO Date: 1/17/18

Due Date: 1/31/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	169661	RBW6405G08832-3G-01	Install Rod -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required	Firmed	1/26/18	4 pcs	0 pcs	4 pcs	\$22.50/pcs	\$90.00
2	169786	SK145-0115-20	Clamp Bar ISSUE P/O: _____ PASSIVATE AS PER DWG ACCORDANCE WITH ASTM A967 C OF C IS REQUIRED	Firmed	1/26/18	5 pcs	0 pcs	5 pcs	\$20.00/pcs	\$100.00
3	170020	RB877528-4-17	R & I Adapter -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	1/26/18	5 pcs	0 pcs	5 pcs	\$10.91/pcs	\$54.55
4	170017	RB877528-4-1	Shaft -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	1/26/18	5 pcs	0 pcs	5 pcs	\$10.91/pcs	\$54.55
5	169098	RB6795635-2	Socket Assembly -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	1/26/18	1 pcs	0 pcs	1 pcs	\$10.91/pcs	\$10.91



Certificat de Conformité / Certificate of Compliance

(005929-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

005929 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.		
25-Jan-2018		Curtis Anderson				038806		
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Quantités / Quantities				À venir/ Back Order
				Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/ Scrap	
1	RBW6405G08832-3G-01 Rev.	INSTALL ROD 01-ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] SPÉC: ASTM B633 TYPE 1 SC2 ***	ZINC CH	4	4	0	0	0
2	SK145-0115-20 Rev.	SK145-0115-20 01-PASSIVATION- #3 [PASSIVATION #3] SPÉC: ASTM A967 C OF C *** SPÉC: AS PER DRAWING ***	PASSIVATION CH	5	5	0	0	0
3	RB877528-4-17 Rev.	R & I ADAPTER 01-OXIDE BLACK [OXIDE BLACK] SPÉC: MIL-C-13924C CLASS 1 ***	OXIDE-BLACK CH	5	5	0	0	0
4	RB877528-4-1 Rev.	SHAFT 01-OXIDE BLACK [OXIDE BLACK] SPÉC: MIL-C-13924C CLASS 1 ***	OXIDE-BLACK CH	5	5	0	0	0
5	RB6795635-1 Rev.	RB6795635-1 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C: CLASS 1 ***	BLACK-OXIDE CH	1	1	0	0	0
6	646.3912 Rev.	646.3912 CAD PLATE PER QQ-P-416 TYPE 2 CLASS 2 ,CL2	CADMIUM CH	30	30	0	0	0
7	646.3913 Rev.	646.3913 CAD PLATE PER QQ-P-416 TYPE 2 CLASS 2 ,CL2	CADMIUM CH	5	5	0	0	0
8	646.3911 Rev.	646.3911 CAD PLATE PER QQ-P-416 TYPE 2 CLASS 2 ,CL2	CADMIUM CH	9	9	0	0	0
9	646.3910 SHIM Rev.	646.3910 SHIM CAD PLATE PER QQ-P-416 TYPE 2 CLASS 2 ,CL2	CADMIUM CH	27	27	0	0	0

yul.



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	Job # / Ref #			Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	

Notes Additionnelles / Additional Notes

Épaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.